

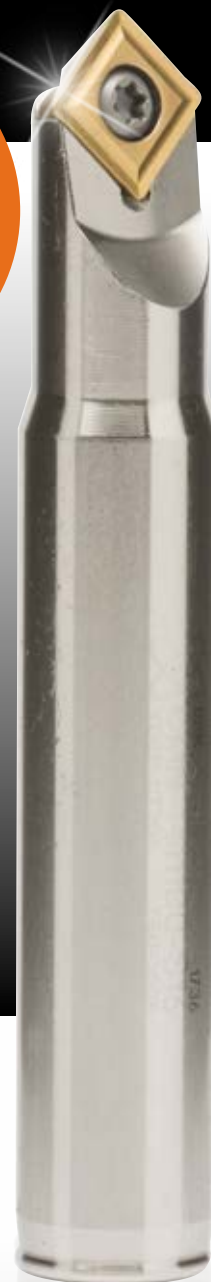
CENTRE & CHAMFER

DRILL WITH 6 INSERTS

PART No. OM14308

TRUCUT
TOOLS
ENGINEERING TOOLING

£99
+VAT

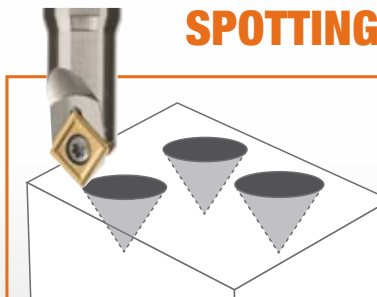


Kit contains:

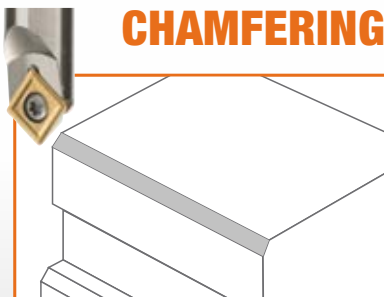
1x CMN-1411100-S16 Holder
Centre and Chamfer Drill 16x100

6x XDBP11T308-P Inserts
CC Drill Insert for Alloy Steel

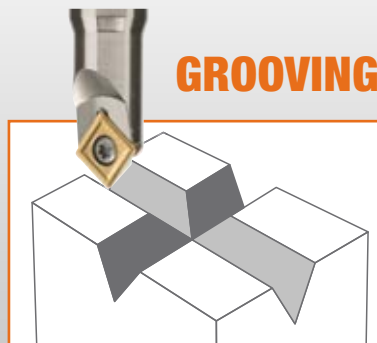
SPOTTING



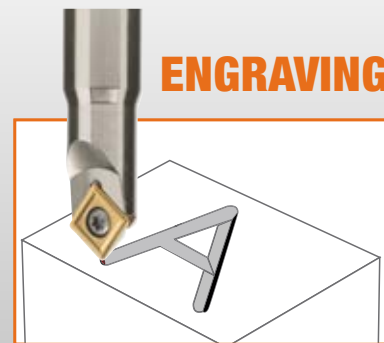
CHAMFERING



GROOVING



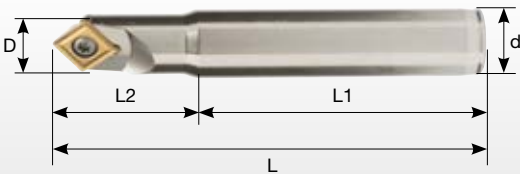
ENGRAVING



One tool for multiple applications...

*Four cutting edges per insert
Long tool life*

HOLDERS



Part Number	Description	Dimensions (mm)					Price
		D	d	L	L1	L2	
OM14301	CMN-1411100-S12	14	12	100	67	33	£38.00
OM14302	CMN-1411100-S16	14	16	100	67	33	£38.00
OM14303	CMN-1411150-S16	14	16	150	117	33	£54.00
OM14304	CMN-1411220-S16	14	16	220	187	33	£58.00



INSERTS

Part Number	Description	Dimensions (mm)			Grade	Price
		L	S	R		
OM14305	XDBP 11T308-P	11	3.97	0.8	Alloy Steel	£15.90
OM14306	XDBP 11T308-S	11	3.97	0.8	Stainless Steel	£15.90
OM14307	XDBP 11T308-C	11	3.97	0.8	Cast Iron	£15.90

CUTTING DATA



Material	Cutting Speed	Feed per rev.
	m/min	mm/rev.
Carbon Steel	120-150	0.05
Alloy Steel	100-120	0.04
High Alloy Steel	60-80	0.03
Hard Steel HRC40°	60-80	0.03
Hard Steel 40° < HRC < 48°	50-60	0.03
Stainless Steel	50-60	0.03
Cast Iron	80-102	0.05

Maximum recommended cutting depth for centering & chamfering is 7mm