

## - Without internal coolant

The specified cutting data represents average standard values.  
For specific applications, adjustment is recommended.

B 1

8 x D <sub>c</sub>				12 x D <sub>c</sub>				3 x D <sub>c</sub>				5 x D <sub>c</sub>			
DC150 Perform				DC150 Perform				DC150 Perform		DC150 Perform		DC150 Perform			
Walter				Walter				DIN 6539		DIN 6537 K		DIN 6537 L			
WJ30TA				WJ30TA				WJ30RE		WJ30RE		WJ30TA			
3-20				3-20				1,5-2,9		3-20		3-20			
37				40				43		44		49			
v <sub>c</sub>	VRR			v <sub>c</sub>	VRR			v <sub>c</sub>	VRR			v <sub>c</sub>	VRR		
110	12	E0		100	12	E0		80	12	E0		90	12	E0	
90	10	E0		80	10	E0		80	10	E0		80	10	E0	
71	9	E0		63	9	E0		71	10	E0		80	10	E0	
80	9	E0		71	9	E0		71	9	E0		71	9	E0	
71	9	E0		63	9	E0		56	8	E0		56	8	E0	
110	12	E0		100	12	E0		80	12	E0		90	12	E0	
90	12	E0		80	12	E0		80	12	E0		80	12	E0	
63	9	E0		50	9	E0		45	8	E0		50	8	E0	
36	7	E0		25	7	E0		32	6	E0		36	6	E0	
28	6	E0		22	6	E0		25	4	E0		28	4	E0	
80	9	E0		71	9	E0		63	9	E0		63	9	E0	
50	10	E0		36	10	E0		56	8	E0		56	8	E0	
45	7	E0		40	7	E0		40	6	E0		40	6	E0	
90	10	E0		80	10	E0		71	10	E0		71	10	E0	
45	9	E0		36	9	E0		50	8	E0		56	8	E0	
40	5	E0		36	5	E0		40	5	E0		40	5	E0	
50	6	E0		45	6	E0						40	5	E0	
32	4	E0		28	4	E0									
90	16	E0		80	16	E0		71	16	E0		71	16	E0	
71	16	E0		63	16	E0		50	12	E0		56	12	E0	
110	16	E0		90	16	E0		80	16	E0		90	16	E0	
90	16	E0		80	16	E0		71	16	E0		71	16	E0	
90	16	E0		71	16	E0		71	16	E0		80	16	E0	
63	16	E0		50	16	E0		50	12	E0		56	12	E0	
71	16	E0		50	16	E0		56	12	E0		63	12	E0	
400	16	E0	M	360	16	E0	M	250	10	E0	M	250	10	E0	M
400	16	E0	M	360	16	E0	M	250	10	E0	M	250	10	E0	M
250	16	E0	M	220	16	E0	M	200	16	E0	M	220	16	E0	M
220	16	E0	M	200	16	E0	M	180	16	E0	M	200	16	E0	M
200	16	E0	M	180	16	E0	M	140	12	E0	M	160	12	E0	M
160	8	E0		120	8	E0		140	6	E0		160	6	E0	
140	10	E0		110	10	E0		140	10	E0		140	10	E0	
180	12	E0		160	12	E0		160	16	E0		180	16	E0	
45	5	E0		40	5	E0		50	5	E0		45	5	E0	
36	4	E0		32	4	E0									
22	3	E0		22	3	E0									
32	4	E0		28	4	E0									
18	3	E0		16	3	E0									
45	6	E0		36	6	E0		28	5	E0		32	5	E0	
28	4	E0		20	4	E0		20	3	E0		22	3	E0	
22	4	E0		16	4	E0		18	3	E0		20	3	E0	
18	3	E0		16	3	E0									
18	3	E0		16	3	E0									
25	3	OE		18	3	OE		20	3	OE		22	3	OE	
90	16	E0		80	16	E0		90	16	E0		90	16	E0	