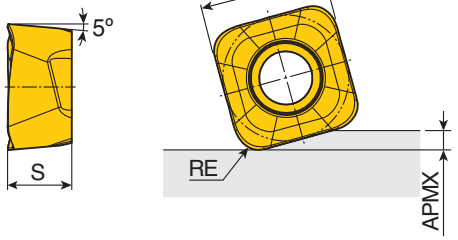
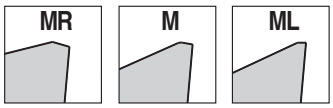
SBMT

CHASEFEED

Inserts



Size	Dimension (mm)					
	IC	S	APMX	RE		
09	9.0	4.0	1.2	1.5		
13	13.1	6.7	2.0	2.5		



Insert	Designation	Recommended machining conditions		Coated								Uncoated
		ap (mm)	Feed (mm/tooth)	TT9080	TT8080	TT8020	TT8525B	TT7080	TT7515	TT6080	TT2510	K10
	SBMT 090415R-M	0.1-1.2	2.00-0.20	●	●	●	●	●		●	●	
	130625R-M	0.5-2.0	2.00-0.42	●	●	●	●	●		●	●	
	SBMT 090415R-ML	0.1-1.2	1.50-0.10	●	●							
	130625R-ML	0.5-2.0	2.00-0.42	●	●							
	SBMT 090415R-MR	0.1-1.2	2.50-0.30	●			●				●	
	130625R-MR	0.5-2.0	2.00-0.42	●							●	

● : Standard items